



Dart Aerospace Ltd.
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Split

D4710-1
Job Sheet 183791



Part No: D4710-1

Job Qty: 1 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/26/18

Job Tracking No:

Due Date: 9/26/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-09-11 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/26/18	9/26/18	0.00	0.00	Start Up Machining-3		<i>[Signature]</i> SEP 26 2018 DAS 5 89 SEP 27 2018
100	CNC Lathe	1 pcs	9/26/18	9/26/18	0.00	0.15	Doosan		
110	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC2 Machining-3		
120	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC8 Machining-3		
130	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	9/26/18	9/26/18	0.00	0.00	QC21		
Part Op 100 - TURN AS PER DWG FOLIO REV: _____ DWG REV: _____ DEBURR									
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB									
120 - QC8- Inspect parts - second check									
130 - Identify as per dwg & Stock Location: _____									
140 - QC21- Final Inspection - Work Order Release									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.500	Round Bar Delrin 1.5" Color: Black	.0300 ft (.03 ea)	90-Start up Operation	11345-49

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.500	0	9	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.690Inches $\pm$ 0.010	0.700 0.680	.691	Radius ϕ 1.382
2	Spacer	0.395Inches $\pm$ 0.010	0.405 0.385	.392	Radius
3	Spacer	0.820Inches $\pm$ 0.010	0.830 0.810	.820	Countersink, Diameter
4	Spacer	90.000Degrees $\pm$ 0.500	90.500 89.500	90°	Angle
5	Spacer	0.600Inches $\pm$ 0.030	0.630 0.570	.589	
6	Spacer	90.000Degrees $\pm$ 0.500	90.500 89.500	90°	Angle
7	Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	.125	

Plex 9/26/18 12:35 PM dart.leroux.jason



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Container No: S113750



Part: D4710-1

Job No: 183791

Serial No/Batch: S113750

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18

705-424